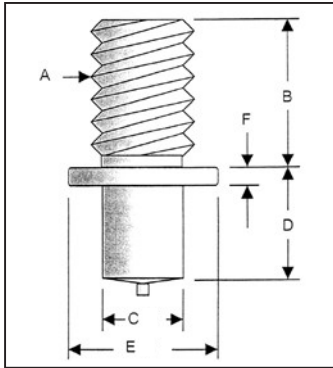


CS CD COLLAR STUDS



A (Thread)	C	E	F
1/4-20 UNC	0.215	1/2"	1/8"
5/16-18 UNC	0.275	5/8"	1/8"
3/8-16 UNC	0.330	5/8"	1/8"

HOW TO ORDER

Specify base diameter, before weld (BW) length to the top of the collar, thread size and length, type of material.

Example

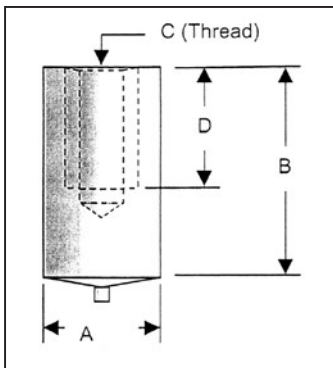
.330 x 1-1/2"(BW) with a 3/8-16 x 3/4" thread extension, collar stud (CK), mild steel

Material: Mild Steel (MS), Stainless Steel (SS) and Aluminum (AL)

Plating: All mild steel studs are copper plating (nickle plating upon request)

Annealing: all studs are annealed where required.

NFL CD TAPPED PADS



A	B	C	D
3/16	3/8" min. 1-1/2" max.	6-32 UNC max.	1/4" min. 3/8" max.
1/4	3/8" min. 1-1/2" max.	8-32 UNC max.	1/4" min. 3/8" max.
5/16	3/8" min. 1-1/2" max.	10-32 UNC max.	1/4" min. 1/2" max.
3/8	3/8" min. 1-1/2" max.v	1/4-20 UNC max.	1/4" min. 3/4" max.

*Tap depth reaches its full strength at 1.5 times thread diameter.

HOW TO ORDER

Specify base diameter, finished length before weld (BW) length, tap size, tap depth and type of material.

Example

5/8 x 1-1/4" (BW) Tapped Stud (TS) with a 3/8-16 x 7/16 tap, mild steel

Material: Mild Steel (MS), Stainless Steel (SS) and Aluminum (AL)

Plating: All mild steel studs are copper plating (nickle plating upon request)

Annealing: all studs are annealed where required.

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