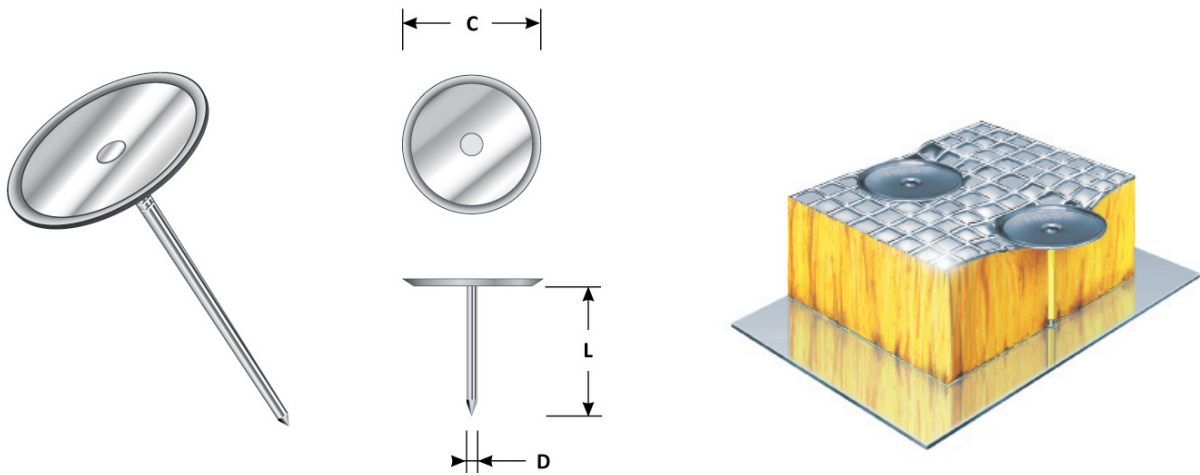




CUPPED HEAD WELD PINS



DESCRIPTION

The Cup Head; Cupped head (CH) or Mini-Cup (MC) Weld Pin is a mild steel fabricated part made up of a weld pin and a stacked on speed clip, or retaining washer. This product is generally applied with a capacitor discharge (CD) welder. The normal/standard material is galvanized steel (both head and plate). Pins are also available "insulated" for welding through foil-faced materials to prevent arcing on the foil facia.

PART NO	DIAMETER (D)	HEAD DIAMETER(C)	LENGTH (L)
CH-12	.106	1-1/2"	as required
CH-10* <i>non-standard</i>	.135	1-1/2"	as required
MC-14* <i>non-standard</i>	.080	1-3/16"	up to 2-1/8"
MC-12	.106	1-3/16"	as required
MATERIAL	Galvanized steel, stainless steel available as special order		
APPLICATION	Cup head pins are designed to weld through and secure blanket insulaion to metal heating and air conditionain ducts, ovens, tanks, and boilers. The insulation may be fiberglass, mineral wool, or other low density insulaiton. The pins are welded through the insulation for a one step application.		

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